pyridine was added slowly 25.5 g. (0.25 mole) of acetic anhydride. The solution was stirred at 0° for 5 hr. and diluted with 1.0 l. of cold water. The organic layer was separated, and the aqueous layer was extracted with diethyl ether. The organic layer and ether extracts were combined and dried over anhydrous Na₂SO₄, and the ether was removed *in vacuo*. The resulting yellow oil was distilled *in vacuo*, and the collected fraction distilled at 113–116°/0.2 mm. The 2-acetoxy-5-methoxybenzaldehyde was collected as a white solid (TableVI).

2-Acetoxy-5-substituted Cinnamaldehydes—The procedure described for 5-substituted-2-methoxycinnamaldehydes was followed.

5-Substituted-2-hydroxycinnamaldehydes—To a cooled (10°) solution of 2-acetoxy-5-methoxycinnamaldehyde (6.6 g., 0.03 mole) in 60 ml. of CHCl₃ was added a solution of Na (0.69 g., 0.03 mole) in 25 ml. of CH₃OH. After complete addition (30 min.), the solution was stirred at 10° for 15 min. and then at room temperature for 1 hr. The reaction mixture was diluted with 100 ml. of water, and the CHCl₃ layer was separated. The aqueous layer was rendered acidic by the addition of dilute H₂SO₄. The solid that formed was collected and washed thoroughly with water. Recrystallization from benzene gave the product as a bright-yellow solid (Table VI).

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Triazenes of Phenylbutyric, Hydrocinnamic, Phenoxyacetic, and Benzoylglutamic Acid Derivatives

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Abstract \Box *p*-Dialkyltriazeno derivatives of the ethyl esters and acid hydrazides of phenylbutyric, hydrocinnamic, phenoxyacetic, and benzoylglutamic acids were synthesized. The triazenophenylbutyric acid derivatives are structurally related to chlorambucil, and the hydrocinnamic and phenoxyacetic acid derivatives are related to other antineoplastic aromatic nitrogen mustards. All of the triazeno groups contained unsubstituted alkyl groups (except for a hydroxyethyl group in a derivative of benzoylglutamic acid). In initial tests of these compounds *versus* mouse lymphatic leukemia L-1210, ethyl *p*-(3-butyl-3-methyl-1-triazeno)hydrocinnamate (V1b) was the most effective compound in increasing the survival time of treated animals. Certain other hydrocinnamic and phenylbutyric acid derivatives caused small increases in survival time.

Keyphrases [] Triazenes of phenylbutyric, hydrocinnamic, phenoxyacetic, and benzoylglutamic acid esters and hydrazides—synthesis, antileukemic activity [] Antileukemic activity—p-dialkyltriazene derivatives

After antineoplastic activity was found among triazenoimidazoles (*e.g.*, 1, 2), it seemed reasonable to suppose that combining substituted triazeno groups with structural moieties that can presumably serve as carrier groups might also produce derivatives having antineoplastic activity. Studies of aromatic nitrogen mustards included a series of phenylalkanoic acid derivatives. Of the initial series, chlorambucil, $4-\{p-[bis(2-chloroethyl)$ $amino]phenyl\}butyric acid, was the most effective$ derivative in inhibiting the transplanted Walker ratcarcinoma (3, 4) and proved to be a clinically usefulagent (e.g., 5, 6). The enhanced activity of chlorambucilwas attributed (3, 4) to the constitution of its phenylbutyric acid moiety rather than to its chemical reactivityor physical properties, and the phenylbutyric acid portion was used as a carrier for other cytotoxic groups (7).

Nitrogen mustard derivatives of hydrocinnamic acid (3) and of phenoxyalkanoic acids (8, 9)—notably the phenoxypropionic acid derivative—were also active antineoplastic agents, and activity was retained in certain ester derivatives (3, 9). The ethyl esters of phenylbutyric acid, hydrocinnamic acid, and phenoxyacetic acid were chosen, therefore, for attachment of triazeno



groups at the *para*-position. Diethyl *p*-aminobenzoylglutamate, the ester of a folic acid moiety, was also chosen for conversion to triazeno derivatives¹.

Representative triazeno derivatives (V–VIII, Table I) of the four aromatic moieties were prepared by diazotizing an aromatic amine (I–IV) and then adding an aliphatic amine in sufficient quantity to raise the pH to 9–10 or above. Certain liquid triazenes were sufficiently volatile and stable to be distilled; the other triazenes were purified by other conventional methods. Compound VIIIf, the only triazeno derivative of an acid, precipitated from a slightly acidic solution as the mono-(dibutylammonium) salt. The acid hydrazides (Vf-g, VIf-g, VIIg-h, and VIIIg-h) were obtained by reactions of hydrazine with the dimethyltriazeno or butylmethyltriazeno derivatives of the ethyl esters.

All of the triazenes except Vc and VIIIh were tested on a daily treatment schedule against lymphatic leukemia L-1210 in mice in accordance with previously described procedures (13, cf., footnotes a-d of Table I in Reference 12). The highest increases in lifespan resulted from treatment with ethyl p-(3-butyl-3-methyl-1-triazeno)hydrocinnamate (VIb, NSC-77587). In several separate experiments, increases in lifespan of 40-80% were recorded at doses of 250–600 mg./kg./day (Table II). The highest dose was acutely toxic in one of two tests, and the average difference in weight change between treated and untreated animals was about 3-4 g. in most tests at these dose levels.

Initial tests of the phenylbutyric acid derivatives and of the remaining hydrocinnamic acid derivatives indicated that some of these compounds can also cause small increases in lifespan. Thus, modest increases in survival time were observed in two or more tests of the dimethyltriazeno derivatives of the acid hydrazides (VIf and VIIg) and after administration of ethyl 4-[p-(3,3dimethyl-1-triazeno)phenyl]butyrate (VIIa) at three dosages. Data from tests of these and of other compounds that produced an increase of 25% or more in lifespan in at least one test are also summarized in Table II. Although Compound VIc caused a significant increase in lifespan in a single test at 375 mg./kg./day, this apparent activity was not confirmed by a second test at a slightly higher dose (400 mg./kg./day).

Extensive testing of the derivatives not included in Table II might reveal activity, but none of these compounds caused significant increases in lifespan in the preliminary standard L-1210 tests. When only one dose of a compound is administered and the ratio of survival times is near 100%, a possible explanation is that the potential increase in survival time of treated animals due to cell kill is counterbalanced by chronic toxicity to the host. A lower dose might then produce a higher T/Cratio (e.g., VIf, Table II). Except for those compounds specifically mentioned here, the remaining hydrocinnamic (VI) and phenylbutyric (VII) acid derivatives, the phenoxyacetic acid derivatives (V), and the benzoylglutamic acid derivatives (VIII) were tested at two or more daily dosages; the highest dose was either a toxic dose or the maximum administered dose (400 or 500 mg./kg./day). The exceptions were: Compounds VId and VIIIe were tested at only one dose (400 mg./kg./ day), but the slight difference in weight change between treated and control animals indicated that their failure to increase lifespan was not due to toxicity; the highest doses of Compounds Vg and VIg administered were just below toxic doses in tests versus adenocarcinoma 755 (Ca 755); the only dose (30 mg./kg./day) of VIIh was one-half the Ca 755 toxic dose; and of the two doses (200 and 100 mg./kg./day) of VIIIg administered, the highest dose was the same as that which caused a large difference in weight change in a Ca 755 test.

EXPERIMENTAL²

Aromatic Amine Precursors (I–IV)—Ethyl *p*-nitrophenoxyacetate [m.p. 74–75°; lit. 75–76° (14), 74–75° (15)] was prepared by esterifying the nitro acid in ethanolic hydrogen chloride. Catalytic hydrogenation (5% palladium-on-charcoal in ethanol) of the nitro ester and recrystallization of the product from a benzene-petroleum ether mixture gave ethyl *p*-aminophenoxyacetate (I) (16) in yields of 85–97%: m.p. 56–57°.

Ethyl *p*-aminohydrocinnamate (II) (17, 18) was prepared by two methods. First, *p*-aminohydrocinnamic acid (m.p. $133-134^{\circ}$), obtained in yields of 80-95% by reduction of *p*-nitrocinnamic acid by

¹ This type of structure was previously utilized for the attachment of the nitrogen mustard group (10, 11).

² Unless otherwise stated, melting temperatures were determined on a Kofler Heizbank apparatus (gradiently heated bar). Those designated "cap." were determined in a capillary tube.

Table I—	Triazenes (V-	-/111								
Number	R	Compound R2	×	Method of Purification [∞]	Yield, \mathbb{R}^{2}	Melting Point or Boiling Point ⁶	$n_{\rm D}$ (°C) or $[\alpha]_{\rm D}^{26}$	Empirical Formula	Calc.	is, % Found
Phenoxya Va	cetic Acid De CH ₃	crivatives CH ₃	0C,Hs	C	86	126-127 °d (0.15 mm.)	1.5748 (25°)	C12H17N803	C, 57.36 H, 6.82	C, 57.54 H. 6.96
Vb	CH ₃	n -C $_4$ H $_9$	οС ₃ Н	A	88		1.5543 (20°)	$C_{15}H_{23}N_8O_3$	N, 16.72 C, 61.41 H. 7.91	N, 16.83 C, 61.37 H. 7.83
Vc	CH	iso-C₄H₀	0C ₃ H ₆	щ	72		1.5517 (26°)	C ₁₆ H ₂₈ N ₈ O ₃	N, 14.32 C, 61.41 H, 7.91	N, 14.34 C, 61.48 H, 7.89
PA	CH ₃	C ₆ H ₁₁	0C ₃ H ₅	щ	6	40-41°	1.5679 (26°)⁵	C ₁₇ H ₂₅ N ₃ O ₃	N, 14.32 C, 63.92 H, 7.89	N, 14.63 C, 63.97 H, 7.90
Ve	R1R2N	= pyrrolidinyl	0C ₃ H ₅	D'(EtOH-H2O)	68	50-51°		C14H19N3O3	N, 13.15 C, 60.64 H, 6.91	N, 13.34 C, 60.87 H, 6.88
Λ	CH ₃	СН		D(EtOH)	92	145–146°		$C_{10}H_{15}N_5O_2$	N, 15.15 C, 50.65 H, 6.37	N, 15.16 C, 50.51 H, 6.34
Vg	CH3	n-C ₄ H ₉		D(C ₆ H ₆ -hexane)	90	78-80°		$C_{13}H_{21}N_6O_2$	C, 29.52 C, 55.89 C, 7.58 C, 7.58	N, 29.46 C, 56.02 N, 7.47
Hydrocini VIa	amic Acid E CH3	Derivatives CH ₃	0C ₂ H ₆	C	85	128–130° (0.05 mm.)	1. 5645 (25°)	$C_{13}H_{19}N_{3}O_{2}$	N, 23.00 C, 62.62 H 7.68	C, 62.62 H, 7.74
VIb	CH ₃	n-C ₄ H ₉	0C ₃ H ₅	Щ	74		1.5468 (23.5°)	C16H25N3O2	N, 16.86 C, 65.94 8.65	N, 16.90 C, 65.65
VIc	CH3	sec-C4H3	0C ₂ H ₅	Э	79		1.5401 (26°)	C ₁₆ H ₂₆ N ₃ O ₂	N, 14.42 C, 65.94 H, 8.65	N, 14.21 C, 65.49 H, 887
VId	CH3	C ₆ H ₁₁	0C ₃ H ₅	A	85		1.5627 (24°)	$C_{18}H_{27}N_8O_2$	N, 14.42 C, 68.11 8.58	N, 14.47 C, 67.95 H. 8.58
VIe	R ₁ R ₂ N	≈ pyrrolidinyl	0C ₃ H ₅	A	96	39-40°		$C_{15}H_{21}N_{3}O_{2}$	N, 13.25 C, 65.43 H, 7.69	C, 65.62 H, 7.80 H, 7.80
VI	CH3	CH ₃	NHNH	D(EtOH-hexane)	83	94-95°		C ₁₁ H ₁₇ N ₆ O	N, 15.26 C, 56.14 H, 7.28	N, 15.23 C, 56.08 7.09
VIg	CH3	n-C,H,		D(C ₆ H ₆ -hexane)	87	51-52°		C ₁₄ H ₂₃ N ₅ O	N, 29.76 29.76 28.36 28.36 29.36 29.36 29.36 29.26 29.26 29.26 29.26 29.26 20.27 20.26 20.27 20.26 20.26 20.26 20.26 20.26 20.26 20.26 20.26 20.26 20.26 20.26 20.26 20.26 20.27 20.26 20.27 20.27 20.26 20.27 20.27 20.26 20.27 20.	N, 29.72 N, 8.32 N, 8.
Phenylbut VII <i>a</i>	yric Acid Dei CH ₃	rivatives CH ₃	0C ₃ H ₆	A	76		1.5603 (21°)	$C_{14}H_{21}N_3O_2$	C, 63.85 H, 8.04	C, 64.07 H, 8.08
VIIb	CH3	n-C4H ₉	0C3H5	В	84		1.5427 (24°)	$C_{17}H_{27}N_{3}O_{2}$	N, 15.96 C, 66.85 H. 8.91	N, 16.10 C, 66.62 H, 8.73
VIIC	CH	iso-C,H _s	0C _H	Щ	11		1.5418 (24°)	$C_{17}H_{27}N_8O_2$	N, 13.76 C, 66.85 H, 8.91 N, 13.76	N, 13.93 C, 67.06 N, 13.90 N, 13.90

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		Common		Mathad of	Viold	Maltine Dàint an	0.0 (Jo)	[Duninion]	l	
Number	R		X	Purification ^a		Boiling Point ^b		Formula	Calc.	Found
NIId	CH3	sec-C4H3	0C3Hs	ш	76		1.5416 (26°)	C ₁₇ H ₂₇ N ₃ O ₂	C, 66.85 H, 8.91	C, 66.67 H, 8.84
VIIe	CH ₃	C ₆ H ₁₁	0C ₂ H ₅	Э	820		1.5555 (24°)	C19H29N3O2	N, 13.76 C, 68.85 H, 8.81	N, 14. 14 C, 69.08 H, 8.92
VIIJ	n -C4H $_9$	n-C4Hs	0C3H5	В	93		1.5319 (25°)	$C_{20}H_{33}N_3O_2$	N, 12.68 C, 69.12 H, 9.58	N, 12.60 C, 69.25 9.36
VIIg	CH ₃	CH ₃	NHNH	D(EtOH-P.E.)	68	118-120°		C ₁₂ H ₁₉ N ₅ O	N, 12. 10 C, 57.81 H, 7.68	N, 12.20 C, 58.08 H, 7.71
ИПИ	CH3	n-C4H ₉		D(C ₆ H ₆ -hexane)	92	56-58°		C ₁₅ H ₂₅ N ₆ O	N, 28.09 C, 61.83 N, 24.04	N, 27.90 C, 62.02 H, 8.55 N, 23.91
Benzoylglu VIII <i>a</i>	ttamic Acid I CH ₃	Derivatives ^h CH3	OEt	D(EtOH-H ₂ O)	73	°77°	-12.7	C ₁₈ H ₂₆ N₄O₅	C, 57.12 H, 6.93	C, 56.98 H, 6.79
VIIIV	CH3	CH _s	OEt	D(EtOH-H2O)	78	114115°	DĽ	C ₁₈ H ₂₆ N ₄ O ₅	N, 14.80 C, 57.12 H, 6.93	N, 15.00 C, 57.16 H. 7.01
VIIIc	CH3	n-C ₄ H ₉	OEt	D(C ₆ H ₆ -hexane)	80	46-48°	-10.0	$C_{21}H_{32}N_4O_5$	N, 14.80 C, 59.98 H, 7.67	N, 14.83 C, 59.80 H, 7.49
NIIIA	n-C ₄ H	n -C4H $_9$	OEt		44	4446°	-9.3	$C_{24}H_{38}N_4O_5$	N, 13.32 C, 62.31 H, 8.28	N, 13.27 C, 62.59 H, 8.08
VIIIe	CH3	CH ₂ CH ₂ OH	OEt	ш	73		- 10.6	C ₁₉ H ₂₈ N ₄ O ₆	N, 12.11 C, 55.88 H, 6.91	N, 11.95 C, 55.59 H, 6.91
ΛΠΙ	n-C ₄ H ₉ mc	<i>n</i> -C ₄ H ₉ mo(dibutylammoniun	OH m) salt		11	136-142°	+17.2	C ₂₀ H ₃₀ N ₄ O ₅ . C ₆ H ₁₉ N	N, 13.72 C, 62.78 H, 9.21	R, 13.54 C, 63.12 9.22
VIIIg	CH,	CH ₃		D(DMF-H20)	64	208–210°	+32	C ₁₄ H ₂₂ N ₈ O ₃	C, 13.08 C, 47.98 H, 6.33	C, 48.84 H, 6.37
VIIIV	CH	n-C4H9		D(EtOH)	53	192°	+29	C ₁₇ H ₃₈ N ₈ O ₈	N, 32.01 C, 52.03 N, 28.55	N, 31.96 H, 71.99 N, 28.44
a Mathematic	le of surficati	n are defined in the n	ieneral evnerimenta	I nrocedure for the trips	anac of nh	annyvaratir arid actor ato if	inther details for the henry	ulatutamata triacan	te and minute	Punantanta

• Methods of purification are defined in the general experimental procedure for the trazenes of phenoxyscence acid ester, *set.*, further details for the benzoylgutamate trazenes are given in the *Experimental* part. P.E., a performental part of the part of

Table I	I—Results	of Tests	of Some	Triazenes	against L-1210 ^{a, b}
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Compound	Dose, mg./kg./day	Schedule	Mortality	Difference in Average Weight Change, T/C	Survival Time, T/C , $\%$
Ethyl p-(3-butyl-3-methyl-	400	1 1_0	0/6	-2.1	108
(VIA)	400	19	0/6	-60	130
(10)	375	1-d	0/6	-4.4	137
	250	1-d	0/6	-2.5	142
	187	1-d	0/6	-2.4	117
	600	1-9	1/6	-4.3	179
	400	I-9 1 0	0/6	-3.4	162
	200	1.0	0/6	-2.1	120
	600	1- 7	5/6	-1.5	117
	400	1-7	0/6	-3.3	171
	266	1-7	0/6	-3.3	160
	177	1-7	0/6	-3.1	144
p-(3,3-Dimethyl-1-triazeno)-	67	1-d	0/6	-6.4	91
hydrocinnamic acid hydrazide	45	1-d	0/6	-4.2	141
(VIf)	45	l-d	0/6	-5.4	132
4 [n (2.2 Dimethyl 1 triazona)	30 85	1-u 1d	0/0		114 82t
phenyllbutyric acid hydrazide	45	1~u 1–d	0/6	-33	128
(VIIg)	45	1-d	0/6	-3.4	142
(119)	42	1-d	0/6	-4.5	129
	42	1d	0/6	-3.3	130
	63	1–9	0/6	-4.3	146
	42	1-9	0/6	-2.9	127
	28	1-9	0/6	-2.7	102
Ethyl 4 In (3.3-dimethyl 1.	250	1-9 1-d	5/6	-1.0	105
triazeno)nhenvlbutvrate	125	1⊸u 1⊸d	0/6	7.8	6 92
(VIIa)	100	1-9	1/5	-3.3	130
	75	1–9	0/6	-2.7	134
	50	1–9	0/6	-1.7	133
Ethyl p-(3,3-dimethyl-1-triazeno)-	400	19	0/6	-2.9	90
hydrocinnamate (VIa)	250	I-d	0/6	-1.8	105
	123	1-9	0/6	-1.0	125
Ethyl 4-[n-(3-butyl-3-methyl-1-	500	1-9 1-d	0/6	-1.0	97
triazeno)phenvllbutvrate (VIIb)	250	1d	0/6	-3.9	121
······································	187	1-9	0/6	-1.4	128 ^d
	125	1-d	0/6	-4.2	134
	125	19	0/6	-1.7	119
	84	1-9	0/6	-2.0	115
Ethyl 4-[p-(3-sec-outyl-3- methyl-1-triazeno)phenyl]- butyrate (VIId)	200	1-d 1-8	0/6	-2.8 -2.0	130
Ethyl p-(3-sec-butyl-3-	375	1-d	0/6	-2.6	147
methyl-1-triazeno)hydro-	400	1-d	0/6	-1.0	119
cinnamate (VIc)	250	1-d	0/6	-1.6	108
Diethyl N-[p-(3-butyl-3-methyl-	500	1-d	0/6	-0.6	126
(VIIIc)	375 250	1-d 1-d	0/6 0/6	-0.4 -1.2	108 121

^a Derivatives of V-VIII that increased lifespan by 25% or more in at least one test; $t = \text{toxic. Except as noted, fresh solutions or suspensions of the triazenes were prepared each day before injection. ^b Further explanation of testing versus L-1210 is given in$ *References 12*(footnotes*a*-*d*of Table I) and 13.^c 1 means administration of a single dose on Day 1 (24 hr, after implantation of 10^b L-1210 cells); 1-9, 1-8, 1-7, and 1-d mean daily administration on Days 1-9, 1-8, 1-7, and from Day 1 until Day 15 or until death, respectively.^d Administered as a stable compound at this dose; solutions prepared on Days 0 and 6 (13).

the method of Skinner *et al.* (19), was esterified with refluxing (2 hr.) ethanolic hydrogen chloride. The solvent was evaporated, the residue was dissolved in dilute aqueous sodium hydroxide (pH 9), and the ester was extracted with ethyl acetate. Removal of the solvent and distillation of the residue gave the amino ester (II) as a colorless oil which solidified during storage at about 5°; yield, 83%; b.p. 99-100°(0.09 mm.); n_D^{25} 1.5360. The second method consisted of catalytic hydrogenation (5% palladium-on-charcoal) of ethyl *p*-nitrocinnamate in ethanol and distillation after removal of the solvent: yield of II, 80-90%.

Ethyl *p*-aminophenylbutyrate (IM) (20) was also prepared by two routes. First, *p*-nitrophenylbutyric acid was obtained by the nitration procedure of Reppe (21) in 22% yield after two recrystallizations: m.p. 92–93° [lit. 95° (21), 92° (3), 92–93° (22)]. (Some of the *ortho*isomer was also isolated.) The nitro acid was esterified with refluxing (1.5 hr.) ethanolic hydrogen chloride, the solvent was removed *in vacuo*, and the residual oil was distilled: yield, 76%; b.p. 121–123° (0.09 mm.); n_D^{25} 1.5238. The boiling point, refractive index, and IR spectrum were unchanged after redistillation; only the *para*-isomer was observable in the NMR spectrum, and assay by VPC showed the redistilled product to be 99.5% para-isomer.

Anal.—Calc. for $C_{12}H_{15}NO_4$: C, 60.75; H, 6.37; N, 5.91. Found: C, 60.84; H, 6.21; N, 5.96.

Catalytic hydrogenation (palladium-on-charcoal in ethanol) of the nitro ester and distillation of the crude product gave a yield of 92% of III: b.p. $104-106^{\circ}$ (0.1 mm.); n_D^{25} 1.5297.

Anal.—Calc. for $C_{12}H_{17}NO_2$: C, 69.54; H, 8.27; N, 6.76. Found: C, 69.81; H, 8.24; N, 6.92.

The second route to III consisted of the synthesis of p-aminophenylbutyric acid (m.p. 130–132°) from succinic anhydride and acetanilide (23, 24) and esterification of the amino acid in the usual manner. The IR spectrum and refractive index were identical with those of III obtained by the first route.

DL-*p*-Aminobenzoylglutamic acid [m.p. 197–198° (cap.); lit. (25) 198–199°] was prepared by hydrogenation (5% palladium-oncharcoal in ethanol) of the nitro derivative (25). Esterification of the acid with refluxing (3.5 hr.) ethanolic hydrogen chloride gave diethyl DL-p-aminobenzoylglutamate⁸ (DL-IV, $X = OC_2H_5$): m.p. 117-119° (cap.).

-Calc. for C₁₆H₂₂N₂O₅: N, 8.66. Found: N, 8.76. Anal.-

Diethyl L-p-aminobenzoylglutamate (L-IV, $X = OC_2H_5$) (26, 27) was prepared similarly from L-p-aminobenzoylglutamic acid (L-IV, X = OH).

Triazenes of Esters of Phenoxyacetic, Hydrocinnamic, and Phenylbutyric Acids (Va-e, VIa-e, and VIIa-f)-The triazenes were routinely protected from light during the preparation and purification procedures and were prepared under an atmosphere of nitrogen. The aromatic amine (I-III) in 1 N hydrochloric acid (3-4 ml./ mmole) was diazotized at 0-5° by adding, dropwise during 5-30 min., a solution of sodium nitrite (1.1 mmoles/mmole of aromatic amine) in a volume of water convenient for the size of the preparation (usually 10–20 ml./g.). The solution was stirred at $0-5^{\circ}$ for 0.5-1 hr. before the excess nitrite was decomposed with sulfamic acid. The amine to be coupled was then added quickly in sufficient quantity to raise the pH of the solution to 9-10 or above, and stirring at 0-5° was continued for 0.5-2 hr. (typically 1 hr.). The triazene was extracted from the aqueous mixture with ethyl acetate. The ethyl acetate extract was washed well with aqueous sodium chloride solution or successively with 1 N hydrochloric acid (to facilitate removal of extracted amine), aqueous sodium bicarbonate, and aqueous sodium chloride. The ethyl acetate solution was dried (MgSO₄), treated with activated carbon, and freed of solvent in vacuo. The residual triazene was dried (P2O5) in vacuo at room temperature.

The products of some preparations were pure, as adjudged by analytical data and TLC, without further treatment; other compounds were obtained analytically pure after redissolution of the products in ethyl acetate or ether and repetition of the washing and drying operations. The purification procedures (Table I) to which the initially isolated triazenes were subjected were the following: (A) no further treatment; (B) redissolution in ethyl acetate or ether and repetition of the washing and drying operations; (C) distillation under reduced pressure; (D) recrystallization; (E) chromatography on magnesia-silica gel⁴ and elution with petroleum ether, hexane, or cyclohexane and then with one of these solvents containing small percentages of acetone; (F) stirring of the dry ethyl acetate extract with a mixture of magnesia-silica gel and activated carbon followed by treatment of the ethyl acetate residue in hexane solution with a portion of magnesia-silica gel (Vd) or in methanol with activated carbon (Vc).

The preparation of ethyl 4-[p-(3-sec-butyl-3-methyl-1-triazeno)phenyl]butyrate (VIId) illustrates both the general procedure and purification by chromatography. A solution of 2.8 g. of sodium nitrite in 50 ml. of water was added during 0.5 hr. to a cold $(0-5^{\circ})$ solution of 7.5 g. of ethyl 4-(p-aminophenyl)butyrate in 150 ml. of 1 N hydrochloric acid; then the following operations were performed successively: the mixture was stirred for 0.5 hr., sufficient sulfamic acid was added to destroy excess nitrite, 45 ml. of N-methyl-secbutylamine was added, and the resulting solution (still at 0-5°) was stirred for 1 hr. and then extracted with two 250-ml. portions of ethyl acetate. The ethyl acetate solution (combined portions) was washed successively with two 100-ml. portions of 1 N hydrochloric acid, saturated aqueous sodium bicarbonate, and aqueous sodium chloride and was then dried (MgSO₄) and treated with activated carbon. Evaporation of the solvent in vacuo left 10.6 g. (96%) of an orange oil; TLC (80 mcg. of sample on silica gel, 95:5 benzene-ethyl acetate, detection by UV and UV-Ultraphor⁵), prominent spot of the triazene plus a small amount of a contaminant at the origin. A hexane solution of the crude product was chromatographed on a column prepared from 100 g. of magnesia-silica gel and hexane. Elution with 500 ml. of hexane gave 8.4 g. (76%) of faintly yellow oil; $n_{\rm D}^{26}$ 1.5416. Further elution with 500 ml. of 99.5:0.5 hexaneacetone gave 0.89 g. (8%) of orange oil that was identical, according to TLC and IR, with the hexane-eluted product.

N-[p-(3,3-Dialkyl-1-triazeno)benzoyl]glutamates (VIIIa-f)-The procedure was similar to that described for the triazenes of ethyl

hydrocinnamate and related esters, except that: (a) the solution of diethyl *p*-aminobenzoylglutamate (IV, $X = OC_2H_5$) or the parent acid (IV, X = OH) in 1 N hydrochloric acid was added (during approximately 1 hr.) to the aqueous solution of sodium nitrite, and (b) the amount of water used in the sodium nitrite solution was larger (typically, 35 ml./g.). Except for Compound VIIIf, the triazenes precipitated from the reaction mixtures. Compound VIIIa precipitated as a solid, and Compound VIIIb was induced to solidify by adding ethanol to the reaction mixture. These two compounds were isolated by filtration and washed with water. The others precipitated as gums or oils and were extracted from the reaction mixtures with ether (VIIIc and VIIId) or ethyl acetate (VIIIe). The reaction mixture containing VIIIf was washed with ether, and VIIIf was precipitated by lowering the pH. Precipitation began at pH 6.0-5.8, and the pH was not allowed to fall below 5.2. Compounds VIIIa-c were recrystallized (Table I).

The ether extract (preceding paragraph) containing VIIId was freed of solvent, the residual oil was stirred with two portions of cold hexane, the hexane layers were decanted, the oil layer was stirred with a third portion of hexane, and this mixture was then stored overnight at 5°. The solidified triazene was removed by filtration, washed with hexane, and treated in ether solution with activated carbon. The viscous oil remaining after evaporation of the ether was leached with hot petroleum ether. Evaporation of solvent from the petroleum ether extract left a light-yellow oil that solidified: m.p. 44-46°.

The ethyl acetate extract containing VIIIe was washed successively with 1 N hydrochloric acid, aqueous sodium bicarbonate, and aqueous sodium chloride and was dried (MgSO4). The light-brown oil remaining after evaporation of the solvent was reprecipitated from benzene solution with hexane and treated in methanol solution with activated carbon; the residual oil (5.6 g.) obtained by evaporation of the methanol was chromatographed on magnesia-silica gel (60 g.). Elution with 400-ml. portions of hexane containing 0.5, 1, 2, 4, 8, and 16% acetone gave negligible amounts of product; elution with two 400-ml. portions of 32% acetone-hexane then gave 4.70 and 0.67 g., respectively, of a pale-yellow oil (VIIIe, 73% yield): TLC (silica gel, 1:3 benzene-ethyl acetate), 1 spot; UV_{max} . ($\epsilon \times 10^{-3}$) in phosphate buffer (pH 7) 223 (9.6), 322 (18.1).

Hydrazide Derivatives (Vf-g, VIf-g, VIIg-h, and VIIIg-h)-The ester derivative of a triazene was cooled in an ice bath, hydrazine was added, and ethanol was then added in sufficient quantity to form a homogeneous reaction mixture. The solution was stirred at room temperature, and the disappearance of the ester was monitored by TLC. During the preparation of the higher melting acid hydrazides, the reaction mixture became a solid mass. The usual reaction times were 24 or 48 hr. The excess hydrazine and the ethanol were then evaporated in vacuo (regardless of whether the reaction mixture was solid or liquid), and the residue was recrystallized (Table I). The triazene derivatives were protected from light during the preparation and purification operations.

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³ This compound is reported in the English translation of a paper by Alekseeva and Pushkareva (10); however, the melting points tabulated for the diethyl ester and its two precursors are in agreement with those

 ⁴ Florisil, The Floridin Co.
 ⁴ Ultraphor WT, an optical whitening agent, BASF Colors and Chem-icals, Inc., Charlotte, N. C.

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Rheological and Sensory Evaluation of Work Softening and Recovery of Pharmaceutical White Soft Paraffins

B. W. BARRY and A. J. GRACE

Abstract
Continuous shear and creep viscometry were used to investigate the effect of work softening and recovery on the rheological properties of four grades of white soft paraffin BP. In continuous shear, using a cone and plate viscometer, the apparent viscosities of two samples increased with recovery time after working, which indicated partial structural recovery. Apparent viscosities of unworked samples were generally lower than those of the worked samples due to elastic recovery and/or sample fracture of the unworked samples during shear in the viscometer. Viscoelastic results were analyzed to obtain initial elastic compliances and residual viscosities. These data indicated that the loss of consistency during working and recovery after working were mainly viscous phenomena. Continuous spectra of retardation times derived for worked and unworked soft paraffins showed that working caused little irreversible structural breakdown. Structural recovery, indicated by concentrations of retardation mechanisms in the continuous spectra, occurred for at least 240 hr. after work softening. A sensory evaluation of white soft paraffin in different states of working was correlated with discrete viscoelastic parameters and continuous shear yield stresses of the material; no correlation was found with continuous shear apparent viscosity data.

Keyphrases White soft paraffin, rheology—work softening and recovery effects Rheological properties, white soft paraffin—continuous shear and creep viscometry Viscometry, continuous shear, creep—white soft paraffin rheology IR spectrophotometry—structure, work softening of soft paraffins

White soft paraffin BP, which is used as an excipient in many pharmaceutical and cosmetic ointments, consists of a three-dimensional crystalline matrix embedded in a colloidal gel of liquid and amorphous hydrocarbons (1). When the material shears, whether during manufacture, viscometry, or in application to the skin, the structure is broken down by rupture of bonds within the material and the consistency decreases as the material work softens. Few experiments have been reported concerning the effect of work softening on the rheological properties of white soft paraffin. Haighton (2) and Shama and Sherman (3) investigated work softening of margarine and butter, which are similar in consistency to white soft paraffin. Tsagareishvili *et al.* (4) reported that work softening of soft paraffin caused up to 90% breakdown of bonds within the material, that it reduced the viscosity, and that the cycloparaffin content, measured by IR spectroscopy, increased.

In manufacturing processes involving cold working of materials containing significant amounts of white soft paraffin, the final product will not have its maximum possible structure because of the working procedure. The product consistency will vary, depending on: (a) the initial structural condition of the material, for example, melted and cooled or worked when cold; (b) the degree of work softening; (c) the type or grade of material; and (d) the age of the finished product. The first two variables are, to some extent, under the control of the manufacturer. The effect of grade variation on the rheological properties of unworked white soft paraffin has been investigated by continuous shear and creep viscometry (5). The present study investigated the effect of work softening and recovery on the rheological properties of four grades of white soft paraffin (factors c and d).